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- (41-3/4")

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- (43-1/8")

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### H = 1130 mm
- (44-1/2")

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### C03
- H = 1190 mm
- (46-7/8")

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### C29
- H = 1385 mm
- (51-5/8")

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### C36
- H = 1410 mm
- (52-1/2")

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- (55")

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IMPORTANT!
CAREFULLY READ AND STRICTLY FOLLOW THESE INSTRUCTIONS AND KEEP THEM FOR FUTURE CONSULTATION

WARNING: Carry out the installation in a “workmanlike” manner, strictly following the installation instructions and using suitable tools. Always consult your local building department for code requirements that must be respected depending on its destination of use (private, secondary, public,...)

FR)
IMPORTANT !
LIRE ET RESPECTER SCRUPULEUSEMENT LES PRÉSENTES INSTRUCTIONS ; LES CONSERVER POUR TOUTE AUTRE CONSULTATION

ATTENTION : Effectuer l’installation dans les règles de l’art en utilisant des outils appropriés ; suivre scrupuleusement les instructions de montage. Pour réaliser un montage conforme aux normes en vigueur, il faut s’informer avant l’installation quant aux réglementations locales et nationales à respecter, en fonction du domaine d’utilisation (résidence privée principale, secondaire, bureaux, magasins,...).

ES)
¡IMPORTANTE!
LEER Y SEGUIR ESTRUCTAMENTE ESTAS INSTRUCCIONES Y CONSERVARLAS PARA CONSULTAS FUTURAS

ATENCIÓN: realizar la instalación “según las reglas del arte”, utilizando herramientas adecuadas; seguir estrictamente las instrucciones de montaje. Informarse antes de la instalación sobre los reglamentos locales y nacionales a respetar, en función del destino de uso (privado principal, secundario, oficinas, tiendas,...).
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<th>Ø 140 cm</th>
<th>Ø 160 cm</th>
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<tr>
<td>Ø 47⅛&quot;</td>
<td>Ø 55⅜&quot;</td>
<td>Ø 63&quot;</td>
</tr>
<tr>
<td>L 62,5 cm</td>
<td>72,5 cm</td>
<td>82,5 cm</td>
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<tr>
<td>L 24¾&quot;</td>
<td>28¼&quot;</td>
<td>32½&quot;</td>
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<table>
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<th>Ø 14 x 70 mm</th>
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<td>(D 35/64&quot; x 2 3/4&quot;)</td>
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</tbody>
</table>
\[(\phi \ 120 \text{ cm}) = 29 \text{ cm} \]
\[(D \ 47\frac{1}{4}”) = 11\frac{13}{32}” \]
\[(\phi \ 140 \text{ cm}) = 34.5 \text{ cm} \]
\[(D \ 55\frac{1}{8}”) = 13\frac{9}{16}” \]
\[(\phi \ 160 \text{ cm}) = 41 \text{ cm} \]
\[(D \ 63”) = 16\frac{1}{8}” \]

\[Y = 9.2 \text{ cm (3 -} \frac{5}{8}”\)]
14. Ø 14 x 70 mm (D 35/64” x 2 - 3/4”)

15.

16.

17.

10 mm (25/64”)
Ø 120 cm
(D 47-1/4"
Ø 140 cm
(D 55-1/8"
Ø 160 cm
(D 63"

02
05
12
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(89 - 3/8")

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D14 = 1
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**D04 = 13**

**D14 = 1**
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**Dimensions:**
- H = 369 (145 1/4”)
- D02 = 16
- D03 = 64
- D04 = 15
- D14 = 1
30

G02

31

L65
H = 1190 mm (46 - 7/8")

0,8 cm (5/16")
H = 1190 mm  
(46 - 7/8")
M = L - 5 mm
M = L - \(13/64\)"
C = A - (B + 8 mm)
C = A - (B + \(\frac{5}{16}\)’’)

54

55

56
Ø 8 x 50 mm
(D 5/16” x 1-31/32”)
5.5 mm (D 7/32”)

B54

B55
Ø 120 cm (D 47 - 1/4”) 

Ø 140 cm (D 55 - 1/8”) 

Ø 160 cm (D 63”)
H = 935 mm
(36-\(1\frac{3}{16}\)”)
H = 935 mm
(36-\(\frac{13}{16}\)"")
Ø 5,5 mm (D 7/32”)

2 cm (25/32“)
2 cm
\((\frac{25}{32}\text{"})\)
96

97

5 mm (\(\frac{13}{64}\)"")
H = 935 mm
(36\text{-}13/16\text{”})
100 mm
(3 -\(15/16\)”)
Ø 5,5 mm
(D 7/32")
2.5 mm (D³/₃₂”)
Ø 5,5 mm (D 7/32")
H = 1095 mm (43 -\(\frac{1}{8}\)"")

\(\varnothing 120\) cm (D 47 -\(\frac{1}{4}\)"")
\[ H = 1130 \text{ mm (44-}\frac{1}{2}\text{”)} \]

\[ H = 1060 \text{ mm (41-}\frac{3}{4}\text{”)} \]

\[ \varnothing 140 \text{ cm (D 55-}\frac{1}{8}\text{”)} \]

\[ \varnothing 160 \text{ cm (D 63”)} \]
115

116

Ø 5.5 mm (D 7/32")
8 x 50 mm
(D\(^{5/16}\)” x 1\(-\frac{33}{32}\)”)

L - 3 cm
(L - 1\(-\frac{3}{16}\)”)

119

120

121
L - 3 cm
(L - 1\(\frac{3}{16}\)"")
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- M6 x 40 mm (M 15/64" x 1-37/64")
- Ø 8 mm (D 5/16"")
- M8 mm (M 5/16"")
- M6 x 25 mm (M 15/64" x 63/64")
- M6 mm (M 15/64")
C03 H = 935 mm 
(36-\(\frac{13}{16}\)"")

6 x 6 mm 
(\(\frac{15}{64}\)" x \(\frac{15}{64}\)"")
EN)  
**product details**  
trade name: **M60**  
type: spiral round staircase

**used materials**

**STRUCTURE**

description  
composed of metal spacers (1) (welded to the tread) and of plastic spacers (2) stacked and packed on the central modular pole (3)

materials  
spacers: Fe 360  
plastic spacers: nylon 66  
pole: Fe 360 galvanized

finishing  
spacers: hot dip galvanizing and polyester powder coating for outdoor use

**TREADS**

description  
circular metal treads (4) stacked on the central pole (3)

materials  
treads: plate Fe 360

finishing  
hot dip galvanizing and polyester powder coating for outdoor use

**RAILING**

description  
composed of vertical metal balusters (5) fixed to the treads (4) and of a PVC handrail (6)

materials  
balusters: Fe 360  
handrail: PVC  
fixings (7): nylon

finishing  
balusters: Sendzimir hot dip galvanizing, zinc phosphate primer and polyester powder coating for outdoor use

**OBLIGATORY CLEANING AND MAINTENANCE**

Clean the treads as soon as dirt spots and dust deposits appear and at least every 6 months using a soft cloth moistened with water and specific non-abrasive and non-aggressive detergents. **NEVER** use abrasive scourers. After cleaning, thoroughly dry the surfaces with a microfibre cloth to remove the haloes that form because of the limestone in the water. Approximately 12 months from the date of installation, check tightness of the screws of the various components. Should even the smallest malfunction occur, it is obligatory to immediately and professionally carry out extraordinary maintenance.

**USE PRECAUTION**

Avoid any improper use that is not in accordance with the product. Possible violations or installations which don’t comply with the providers instructions can invalidate the agreed product conformities.
données d’identification du produit

denomination commerciale : M60

typologie : escalier en colimaçon à plan rond

materiaux utilisés

STRUCTURE

description
composée de entretoises (1) en métal (soudées a la marche) et cales (2) en plastique empilées et comprimées sur le pylône (3) modulaire central

materiaux
entretoises : Fe 360
cales : nylon 66
pylône : Fe 360 galvanisé

finition
cales : galvanisation à chaud et peinture en poudre polyester pour extérieur

MARCHES

description
marches (4) en métal circulaires empilées sur le pylône (3) central

materiaux
marches : tôle Fe 360

finition
galvanisation à chaud et peinture en poudre polyester pour extérieur

GARDE-CORPS

description
composé de colonnettes (5) verticales en metal fixées aux marches (4) et d’une main courante en PVC (6)

materiaux
colonnettes : Fe 360
main courante : PVC
fixations (7) : nylon

finition
colonnettes : galvanisation à chaud Sendzimir, couche de fond au phosphate de zinc et peinture en poudre polyester pour extérieur

NETTOYAGE ET MAINTENANCE OBLIGATOIRE

Nettoyer les marches dès que des taches de saleté ou des dépôts de poussière apparaissent ; effectuer également un nettoyage périodique, tous les 6 mois, à l’aide d’un chiffon doux, humecté d’eau et de détergents spécifiques non abrasifs et non agressifs. NE JAMAIS utiliser de la paille de fer abrasive. Après lavage, nettoyier et essuyer soigneusement avec un chiffon en microfibre, afin d’éliminer les auréoles provoquées par le calcaire contenu dans l’eau. Environ 12 mois après la date d’installation, contrôler le serrage des vis des différents composants. À la moindre défaillance, il est obligatoire d’effectuer immédiatement une maintenance corrective, dans les règles de l’art.

PRECAUTION D’UTILISATION

Eviter l’utilisation impropre et non conforme au produit. D’éventuelles alterations ou installations non correspondantes aux instructions du producteur peuvent invalider les conformités préétablies du produit.
ES) datos de identificación del producto
denominación comercial: M60
tipo: escalera de caracol de planta redonda

materiales empleados

ESTRUCTURA
descripción
compuesta por distanciadores (1) de metal (soldados al peldaño) y espaciadores (2) de plástico enfiladas y comprimidas en la columna (3) central modular
material
distanciadores: Fe 360
espaciadores: nylon 66
columna central: Fe 360 galvanizado
acabado
distanciadores: galvanización en caliente y barnizado con polvo de poliéster para exterior

PELDAÑOS
descripción
peldaños (4) de metal circulares enfilados en la columna (3) central
material
peldaños: chapa Fe 360
acabado
galvanización en caliente y barnizado con polvo de poliéster para exterior

BARANDILLA
descripción
compuesta por barrotes (5) verticales de metal fijados a los peldaños (4) y por un pasamanos (6) de PVC
material
barrotes: Fe 360
pasamanos: PVC
acabado
barrotes: galvanización en caliente Sendzimir, capa de imprimación de fosfato de cinc y barnizado con polvo de poliéster para exterior

LIMPIEZA Y MANTENIMIENTO OBLIGATORIO
Realizar la limpieza de la escalera en cuanto aparezcan manchas de suciedad y depósitos de polvo, y periódicamente al menos cada 6 meses, con un paño suave humedecido en agua y detergentes específicos no abrasivos ni agresivos. NO utilizar nunca lanas abrasivas o de hierro. Lavar y secar bien después del lavado utilizando un paño de microfibra para eliminar las aureolas de cal dejadas por el agua.
Transcurridos unos 12 meses desde la fecha de instalación, comprobar que los tornillos que fijan las distintas partes sigan bien apretados.
Ante el menor defecto de funcionamiento, es obligatorio realizar un mantenimiento extraordinario según las reglas del arte.

PRECAUCIONES DE USO
Evitar usos impropios y no conformes con el producto. Eventuales manipulaciones o instalaciones que no cumplan con las instrucciones del fabricante pueden menoscabar las cualidades certificadas en las pruebas de conformidad a las que previamente fue sometido el producto.